

Development and Evaluation of a 3D-Printed Anthropomorphic Head and Neck Phantom for End-to-End Radiotherapy Quality Assurance

Mohsin Iqbal¹

Abdul Qadir Jangda¹

¹ The Aga Khan University Hospital, Karachi

Development and Evaluation of a 3D-Printed Anthropomorphic Head and Neck Phantom for End-to-End Radiotherapy Quality Assurance

Mohsin Iqbal¹, Abdul Qadir Jangda¹

¹Aga Khan University Hospital, Karachi

Background:

Quality assurance in radiotherapy is critical for ensuring the accurate delivery of treatment. Recent advancements in 3D printing technology allow for the creation of cost-effective, patient-specific phantoms, potentially revolutionizing QA workflows.

Objective:

The aim of this study was to evaluate the feasibility and performance of an in-house 3D-printed anthropomorphic head and neck water phantom for conducting End-to-End QA tests in radiotherapy.

Material and Methods:

A head and neck water phantom was 3D-printed using Poly-Lactic Acid (PLA), a nearly tissue-equivalent material with a physical density of 1.2 g/cc. The phantom was designed to be water-fillable with 5 mm wall thickness and equipped with provisions for housing Ionization Chambers and radiochromic films.

The phantom was imaged using a CT scanner with a slice thickness of 2 mm. Five patient-specific QA plans were created using the Accuray Precision Treatment Planning System.

These plans were delivered to the phantom using the Accuray Tomotherapy Radixact X-9 system. Point dose measurements were taken with a Standard Imaging Exradin A1SL Ion Chamber, Slimline Miniature Shonka (0.053 cc). Planar dose measurements were conducted using Gafchromic films.

Calculated and measured point doses were compared as a percentage dose difference at a specified location. Planar dose analysis was conducted based on film placement in transverse and sagittal planes. AAPM guidelines were followed for Gamma Index analysis using criteria of 2%/3mm, 2%/2mm, and 3%/2mm.

Results:

Point Dose Agreement: The deviation between calculated and measured point doses was within $\pm 0.5\%$.

Planar Dose Agreement: Film-based planar dose QA passed the Gamma Index criteria for all five patient-specific plans, with passing rates between 95% and 99%.

Conclusion:

This study demonstrates that a customized, low-cost 3D-printed anthropomorphic phantom is a feasible solution for conducting End-to-End QA tests in radiotherapy. The phantom's performance highlights its potential as a viable alternative to commercially available solutions.

Future work could focus on expanding the range of clinical cases tested and benchmarking against commercial phantoms.

Keywords:

3D-Printed Phantom, Radiotherapy, End-to-End QA, Quality Assurance



In-house 3D-printed anthropomorphic head and neck phantom with provisions for Ionization chamber and Films

References:

1. Almond, P. R., Biggs, P. J., Coursey, B. M., Hanson, W. F., Huq, M. S., Nath, R., & Rogers, D. W. O. (1999). AAPM's TG-51 protocol for clinical reference dosimetry of high-energy photon and electron beams. *Medical Physics*, 26(9), 1847–1870. <https://doi.org/https://doi.org/10.1118/1.598691>
2. Langen, K. M., Papanikolaou, N., Balog, J., Crilly, R., Followill, D., Goddu, S. M., Grant III, W., Olivera, G., Ramsey, C. R., & Shi, C. (2010). QA for helical tomotherapy: Report of the AAPM Task Group 148a). *Medical Physics*, 37(9), 4817–4853. <https://doi.org/https://doi.org/10.1118/1.3462971>
3. Nirroomand-Rad, A., Chiu-Tsao, S.-T., Grams, M. P., Lewis, D. F., Soares, C. G., van Battum, L. J., Das, I. J., Trichter, S., Kissick, M. W., Massillon-JL, G., Alvarez, P. E., & Chan, M. F. (2020). Report of AAPM Task Group 235 Radiochromic Film Dosimetry: An Update to TG-55. *Medical Physics*, 47(12), 5986–6025. <https://doi.org/https://doi.org/10.1002/mp.14497>
4. Planning, G., & Imrt, I. (2014). *IROC Head and Neck Phantom patient , incorporating all of your customary quality assurance checks . Procedures : April, 1–5.*

5. Senthilkumar Dr., S., & Ramakrishnan, V. (2011). Fabrication of low cost in-house slab homogeneous and heterogeneous phantoms for lung radiation treatment. *Iranian Journal of Radiation Research*, 9(2), 109–119.
6. Shahrubudin, N., Lee, T. C., & Ramlan, R. (2019). An Overview on 3D Printing Technology: Technological, Materials, and Applications. *Procedia Manufacturing*, 35, 1286–1296. <https://doi.org/10.1016/j.promfg.2019.06.089>
7. Song, P. P., Qi, Y. M., & Cai, D. C. (2018). Research and Application of Autodesk Fusion360 in Industrial Design. *IOP Conference Series: Materials Science and Engineering*, 359, 012037. <https://doi.org/10.1088/1757-899X/359/1/012037>
8. Tappa, K., & Jammalamadaka, U. (2018). Novel biomaterials used in medical 3D printing techniques. *Journal of Functional Biomaterials*, 9(1). <https://doi.org/10.3390/jfb9010017>
9. Tillery, H., Moore, M., Gallagher, K. J., Taddei, P. J., Leuro, E., Argento, D., Moffitt, G., Kranz, M., Carey, M., Heymsfield, S. B., & Newhauser, W. D. (2022). Personalized 3D-printed anthropomorphic whole-body phantom irradiated by protons, photons, and neutrons. *Biomedical Physics & Engineering Express*, 8(2), 027004. <https://doi.org/10.1088/2057-1976/ac4d04>
10. Zhang, F., Zhang, H., Zhao, H., He, Z., Shi, L., He, Y., Ju, N., Rong, Y., & Qiu, J. (2019). Design and fabrication of a personalized anthropomorphic phantom using 3D printing and tissue equivalent materials. *Quantitative Imaging in Medicine and Surgery*, 9(1), 94–100. <https://doi.org/10.21037/qims.2018.08.01>